

# INSTRUCTION MANUAL

FOR



**Models featured include:**

**LF556, LF300, LF308, and LF6.5.**



**READ THIS MANUAL THOROUGHLY,  
PARTICULARLY THE WARNINGS, BEFORE  
USING THIS FIREARM**

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**THIS INSTRUCTION MANUAL SHOULD ALWAYS ACCOMPANY THE FIREARM  
AND BE TRANSFERRED WITH IT UPON CHANGE OF OWNERSHIP.**

Live Free Armory  
1417 Hamlin Avenue  
Unit C  
Saint Cloud, FL 34771-8590  
1-407-891-1255  
[www.LiveFreeArmory.com](http://www.LiveFreeArmory.com)

## **SAFETY FIRST**

All WARNINGS and CAUTIONS should be read carefully and followed completely. WARNINGS discuss issues that could result in damage to your firearm, or injury or death to you or a bystander. CAUTIONS discuss issues that could result in damage to or malfunction of your firearm.



**IT IS YOUR RESPONSIBILITY TO ASSURE THAT YOUR FIREARM IS HANDLED, FIRED, AND STORED SAFELY AT ALL TIMES.**

This Instruction Manual is designed to assist you in learning how to use and care for your Live Free Armory Firearm properly. Please contact us if you have any questions on the proper way to care for your firearm. Do not attempt to handle or use your firearm until you fully understand this Manual and can properly follow the safety WARNINGS and CAUTIONS.

Personalized instruction is often available from gun retailers, gun clubs, or police departments for those who feel uncomfortable handling the firearm.

For additional information visit [www.nra.org](http://www.nra.org) or write to the following address:

National Rifle Association  
11250 Waples Mill Road, Suite 1  
Fairfax, VA 22030-9400

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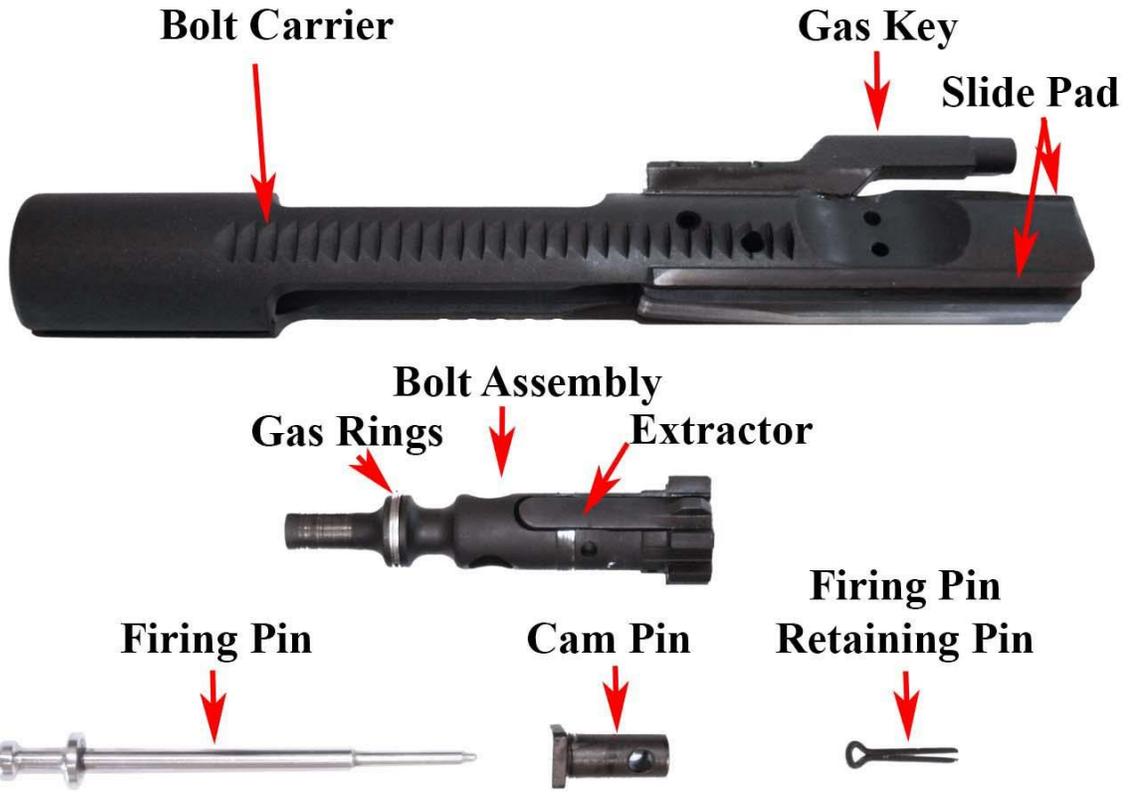
## EXPLODED DRAWINGS AND PARTS LIST

The drawings and parts shown will provide a visual reference to components that are discussed within the manual. If you are uncertain of the component that is being referenced within the text, refer to this section. For further explanation, contact Live Free Armory at 407-891-1255.



*(LF308 18" Hybrid shown)*





*(LF556 Bolt Carrier Group shown)*

## **SAFE STORAGE**



**WARNING: FIREARMS MUST BE COMPLETELY UNLOADED BEFORE STORING. AMMUNITION MUST BE STORED SEPARATE FROM THE FIREARM IN A SAFE LOCATION.**

Firearms should be securely locked in a gun safe. It is important to use a locking device on your firearm. Always keep your firearm pointed in a safe direction, including when installing or removing your locking device. While locking devices are an important aid to security, they are not a full substitute for safe firearm handling and proper storage. Do not leave the keys in the locking device.



**WARNING: ALL FIREARMS AND AMMUNITION MUST BE STORED IN A LOCATION INACCESSIBLE TO CHILDREN AND ANY OTHER UNAUTHORIZED PERSONS.**



**CAUTION: DO NOT STORE IN A LEATHER CASE AS IT MAY ATTRACT MOISTURE AND RUST THE FIREARM.**

## GENERAL INFORMATION



WARNING: YOUR LIVE FREE ARMORY RIFLE WAS DESIGNED TO FUNCTION WITH ITS ORIGINAL COMPONENTS. ALTERATIONS TO ITS ORIGINAL COMPONENTS OR REPLACEMENT OF ORIGINAL COMPONENTS WITH AFTERMARKET COMPONENTS CAN CAUSE MALFUNCTIONS. DO NOT ALTER OR SUBSTITUTE ANY COMPONENTS ON THE FIREARM.

### OPERATION OF SAFETY

The safety selector is located above the trigger on the left side of the lower receiver (with ambi selector option, the safety is accessed from both sides of the lower receiver) and is on SAFE when it is in the fully horizontal position pointing to the word “SAFE” or “the symbol” shown in Figure 1:



Figure 1



WARNING: THE FIREARM SHOULD ALWAYS BE PLACED ON “SAFE” EXCEPT WHEN FIRING. ALWAYS VISUALLY CHECK THAT THE SAFETY IS IN ITS INTENDED POSITION.

### BOLT CATCH

Live Free Armory Rifles are designed so that the bolt remains open after the last shot has been fired with the magazine. This feature is only operational when there is a magazine in the rifle.



**WARNING: THE BOLT CATCH IS NOT A SAFETY DEVICE. A SLIGHT JAR TO THE RIFLE CAN CAUSE THE BOLT CATCH TO DISENGAGE AND ALLOW THE BOLT CARRIER GROUP TO SLIDE FORWARD.**

To engage the bolt stop catch without a magazine:

1. Pull the charging handle to the rear.
2. Press the bottom of the bolt catch plunger and let the bolt carrier slowly ride forward using the charging handle.



To release the bolt carrier group:

1. Remove the magazine. Pull the charging handle to the rear and release.

**Or**

2. Push the top of the bolt catch to release.



**CAUTION: THE SPRING TENSION ON THE BOLT CARRIER CAN INJURE FINGERS WHEN IT SLAMS SHUT. DO NOT HAVE ANY OBJECT THAT IS NOT PROPER AMMUNITION IN THE CHAMBER AS IT MAY DAMAGE THE RIFLE.**

## **AMMUNITION**

It is important that you only fire cartridges for which this firearm was designed. The LF308 is chambered for .308 WIN and 7.62 NATO. The LF556 is chambered for .233 Rem and 5.56 NATO. The LF300 is chambered for .300 Blackout. The LF6.5 is chambered for 6.5 Creedmoor. Only use ammo that is standardized U.S. military or factory loaded cartridges manufactured in accordance with U.S. industry practice. If your Live Free Armory Rifle is chambered for any cartridge not specified here, it will shoot appropriate cartridges manufactured to SAAMI Standards.

Live Free Armory disclaims responsibility for any damage or injury whatsoever occurring in connect with, or as a result of, the use of non-standard, “remanufactured,” or hand-loaded (reloaded) ammunition, or of any ammo other than that which the firearm was designed for.



**WARNING: USE OF INCORRECT AMMUNITION MAY CAUSE DAMAGE TO FIREARM, OR RESULT IN PERSONAL INJURY OR DEATH. DO NOT FIRE OLD, CORRODED, DEFORMED, OR HANDLOADED AMMUNITION.**



**CAUTION: USE OF STEEL CASE, TRACER, OR ARMOR PIERCING AMMUNITION REDUCES BARREL LIFE AND MAY DAMAGE THE FIREARM. WE DO NOT RECOMMEND USING ANY OF THESE CARTRIDGES, WHICH MAY VOID THE WARRANTY OF THE BARREL.**

## **MAGAZINE**

Magazines that are provided with the firearm have been tested and approved for use with that firearm. Some rifles do come with various capacity magazines based on state regulations. Use only high-quality AR-style magazines that are clean and in good working order. Due to the changing industry, contact Live Free Armory with questions on compatible magazines (407-891-1255). Additional magazines may be purchased through [www.LiveFreeArmory.com](http://www.LiveFreeArmory.com)

*NOTE: You are responsible for knowing your state regulations. Live Free Armory will not be held accountable for users owning illegal magazines.*

## Loading Magazine

1. Properly inspect ammo to ensure correct caliber, manufactured to U.S. industry specifications and in good condition.
2. Hold the magazine with the small end facing forward.
3. Place the bullet forward between the lips of the magazine.
4. Press downward until the bullet is securely held by the magazine.
5. Follow procedure until the desired number of cartridges is loaded.



## Inserting Magazine

1. Hold the magazine with small end facing away from shooter.
2. Insert the magazine into the magazine well. Press firmly upward to ensure the magazine is inserted fully into the rifle.
3. Pull down on the magazine to check that it is securely latched in place



## Removing Magazine

1. Hold the magazine to minimize the possibility of damage to the magazine.
2. Simply push the magazine catch button on the right side of the lower and pull downwards.



**CAUTION: DO NOT ALLOW MAGAZINE TO FREEFALL FROM RIFLE. THIS MAY DAMAGE THE MAGAZINE.**

## BARREL LIFE

Barrel life can depend greatly on how the firearm is used. Firing the rifle under rapid-fire shooting will ruin the barrel in as little as a few hundred rounds. Firing controlled rates and appropriate ammunition may allow for up to 15,000 rounds with acceptable accuracy. Higher accuracy requirements may mean replacing the barrel as early as a few thousand rounds.

## **LOADING AND FIRING**



**WARNING:** ALWAYS KEEP THE SAFETY IN THE “SAFE” POSITION UNTIL READY TO FIRE THE FIREARM. ALWAYS KEEP THE CHAMBER EMPTY AND THE FIREARM POINTED IN A SAFE DIRECTION EVEN WHEN THE SAFETY IS ON. THE SAFETY IS A MECHANICAL DEVICE, AND AS SUCH, COULD POSSIBLY FAIL.



**WARNING:** BEFORE FIRING THE WEAPON, CHECK THAT THE BORE IS NOT OBSTRUCTED. INJURY, DEATH, OR FIREARM DAMAGE CAN RESULT FROM FIRING A FIREARM WITH AN OBSTRUCTION IN THE BORE.



**CAUTION:** PLEASE READ THE ENTIRE MANUAL BEFORE FIRING THE RIFLE.

### **LOADING AND CHAMBERING THE FIRST ROUND**

1. Assure that the rifle is completely empty.
2. Keep the barrel pointed in a safe direction.
3. Charge the rifle by pulling the charging handle rearward and lock the bolt carrier to the rear by pressing the bottom of the bolt stop catch on the left side of the lower receiver.
4. Put the rifle on “SAFE” and check that the chamber is clear and the bore is not blocked.

5. Press the magazine upwards into the lower receiver until it engages in the magazine catch (check this by pulling down slightly on the magazine).
6. Pull the charging handle completely to the rear and release the charging handle to chamber the first round. Make sure you let the charging handle slide freely at full speed.

## **OR**

Press the top of the bolt catch to release the bolt carrier group and engage the first round.

Note: If the bolt carrier does not fully close, tap the forward assist to close it. If the rifle still does not close, release the magazine and clear the rifle to correct the problem.

## **FIRING**

1. Aim at the target.
2. Set the safety selector to “FIRE” or the single bullet symbol (the selector will be vertical).
3. Grip the rifle firmly while pressing it into your shoulder, and pull the trigger straight to the rear until the shot fires.
4. The rifle will fire one shot each time the trigger is pulled until the magazine is empty.
5. If a subsequent shot is not to be fired, put the safety in the “SAFE” position.



**WARNING: SUSTAINED FIRING CAN CREATE EXCESSIVE HEAT IN THE BARREL AND CAN CAUSE “COOKOFF” OF AMMUNITION (WHERE THE AMMO CARTRIDGE IN THE CHAMBER FIRES WITHOUT THE TRIGGER BEING PULLED). ALWAYS UNLOAD THE FIREARM AND CHAMBER IMMEDIATELY WHEN FINISHED SHOOTING.**



**WARNING: THE BOLT CARRIER AUTOMATICALLY OPENS AND SHUTS QUICKLY WHILE FIRING. KEEP FACE AND HANDS AWAY FROM PROJECTILES AND ACTION OF THE FIREARM. HOT BRASS AND POWDER GAS ARE EJECTED QUICKLY AND MAY HARM YOU. THE RIFLE IS DESIGNED TO BE SHOT FROM THE RIGHT SHOULDER.**



**WARNING: UNLOAD AND CLEAR YOUR RIFLE AS SOON AS YOU ARE DONE SHOOTING.**

### **CLEARING FIREARM**

Always clear your rifle when not in use.

1. Place safety selector on SAFE if it is not already (Note: If the rifle is not cocked, the safety selector cannot be pointed toward “SAFE”).
2. Hold onto the magazine and remove it by pressing the magazine catch button on the right side of the rifle. The magazine will fall free and may damage the rifle if not supported.
3. Extract the cartridge (if any) from the chamber and lock the bolt open. Pull the charging handle rearward. Press the bottom of the bolt stop catch until the bolt is restrained by the bolt stop catch. Push the charging handle forward to lock into the upper receiver.
4. Visually check that the receiver and chamber are empty with no obstruction or spent ammunition.



**WARNING: VISUALLY INSPECT THE WEAPON AND USE THE CLEARING PROCEDURE IMMEDIATELY UPON PICKING UP ANY FIREARM TO ENSURE THE WEAPON IS NOT LOADED.**

### **REMOVING A BORE OBSTRUCTION**

Several factors such as excess oil, grease, or water may form an obstruction that could cause damage or injury. Obstructions may be caused by a lodged bullet in the bore. Open the bolt carrier and visually check that the barrel is clear.



**WARNING: DO NOT “SHOOT OUT” A BORE OBSTRUCTION. THIS MAY CAUSE SEVERE DAMAGE TO THE RIFLE AND SERIOUS INJURY TO THE SHOOTER.**

To clear an obstruction:

1. Move the safety to the SAFE position and remove the magazine (This can only be done if the rifle is charged)

2. Slide the bolt carrier group to the rear with the charging handle. Use the bolt stop catch to hold the bolt carrier group in the rear position by pressing the bottom pad of the bolt stop catch. *Note: You may now move the safety selector to SAFE if this was not possible in step 1.*
3. Inspect the chamber to see if there is a cartridge case in it. If a cartridge is in the chamber, extract the case before moving on to the next step
4. Once the chamber is found to be clear, release the bolt carrier group into the barrel by pressing the top of the bolt stop catch.
5. Remove the bolt carrier group from the rifle by disengaging the rear takedown pin and sliding the bolt carrier out the rear of the upper receiver. (For more detail, refer to the section “Disassembly.”)
6. Insert a proper size cleaning rod into the barrel from the muzzle to dislodge or remove an obstruction. You may need to lightly tap the handle of the cleaning rod lightly to disengage the object. If you cannot remove the object by lightly tapping the handle, then take the rifle to a local gunsmith or contact Live Free Armory for advice.
7. Inspect the bore of the barrel to ensure that there is no longer an obstruction. Clean the barrel to remove any unburned powder (See the section “Cleaning and Maintenance.”)

## **CLEARING A MALFUNCTION**

Occasionally a malfunction may occur in any autoloading firearm. This may be caused by inconsistent ammo, improper cleaning or other factors. Each malfunction may be different; it is important for the shooter to understand the entire situation by visually inspecting the rifle.



**WARNING: THE BOLT STOP CATCH MAY RELEASE THE BOLT CARRIER WITH A SLIGHT TAP TO THE RIFLE. WHEN USING THE BOLT STOP CATCH AND ATTEMPTING TO CLEAR A MALFUNCTION, HOLD THE CHARGING HANDLE TO PREVENT THE BOLT STOP CATCH FROM RELEASING UNEXPECTEDLY. DO NOT PUT FINGERS INTO THE CHAMBER.**

1. Keep the rifle pointed in a safe direction and ensure the safety selector is in the “SAFE” position.

2. If the bolt carrier group can move freely, charge the rifle and engage the bolt stop catch to hold the bolt carrier group in the rear position by pressing the top of the bolt stop catch.
3. Remove the ammo cartridge from the rifle. When removing the ammo cartridge, do not impact the primer. Do not use a cartridge as a tool to remove the cartridge. For any questions, please contact Live Free Armory.
4. Once the cartridge is removed from the firearm, inspect the firearm properly for any damage or excessive grease, dirt or powder in the magazine or firearm.
5. Clean the firearm of any brass shrapnel or debris after malfunction.
6. Do not shoot the firearm if ammunition does not feed in smoothly. Try cycling the firearm several times to ensure the ammo feeds smoothly. If a problem continues, please contact Live Free Armory or your local gunsmith for more information.



WARNING: SOME AMMO MAY CAUSE MALFUNCTIONS MORE FREQUENTLY DUE TO INCONSISTENCIES IN MANUFACTURING.



WARNING: ONLY USE HIGH-QUALITY AR-STYLE MAGAZINES

## **DISASSEMBLY**



**WARNING: ALWAYS MAKE SURE THE FIREARM IS UNLOADED BEFORE CLEANING, LUBRICATING, OR DISASSEMBLING.**

### **CLEARING RIFLE**

1. Place the safety selector on SAFE if it is not already (Note: If the rifle is not cocked, the lever cannot be pointed toward SAFE.)
2. Hold onto the magazine and remove it by depressing the magazine catch button on the right side of the rifle. The magazine will fall free and may damage the rifle if not supported.
3. Extract the cartridge (if any) from the chamber and lock the bolt open. Pull the charging handle rearward. Press the bottom of the bolt stop catch until the bolt is restrained by the bolt stop catch. Push the charging handle forward to lock into the upper receiver.
4. Visually check that the receiver and chamber are empty with no obstruction or spent ammunition.
5. Release the bolt into the battery position by pressing the upper pad of the bolt stop catch.

### **REMOVING TAKEDOWN AND PIVOT PINS**

1. Push the rear take down pin on the left-hand side of the receiver. You may need to use a punch and lightly tap if the pin is hard to remove.
2. Pull the rear take down pin on the right-hand side of the receiver until the detent stops remaining travel.

*NOTE: THE UPPER RECEIVER CAN NOW PIVOT ON THE FRONT TAKEDOWN PIN WHICH COULD RESULT IN DAMAGE TO THE RECEIVER IF THE UPPER RECEIVER SWINGS OPEN WITHOUT SUPPORT.*

3. Push the front pivot pin on the left-hand side of the receiver. You may need to use a punch and lightly tap if the pin is hard to remove.
4. Pull the front pivot pin on the right-hand side of the receiver until the detent stops remaining travel.
5. Carefully separate the upper and lower receivers.

## **REMOVING BOLT CARRIER GROUP AND CHARGING HANDLE**

1. Pull the charging handle and bolt carrier assembly rearward half way.
2. Remove the bolt carrier assembly completely.
3. Pull the charging handle rearward until it stops. Press the charging handle downward until it releases.

## **BOLT CARRIER ASSEMBLY**

1. Extend the bolt from the bolt carrier.
2. Use a punch to push the retaining pin out of the carrier.
3. Push in on the bolt assembly to put it in the locked position.
4. Hold the bolt carrier assembly with the bolt facing upwards, and carefully catch the firing pin as it drops from the rear on the bolt carrier.
5. Lift the cam pin out carefully past the gas key.
6. Remove the bolt assembly from the bolt carrier.
7. Use a punch to remove the extractor pin.
8. Remove the extractor and spring assembly.

## **REASSEMBLY**

### **BOLT CARRIER ASSEMBLY**

1. Seat the large end of the spring in the extractor. Make sure the reinforcement ring is around the spring.
2. Insert the extractor with the spring assembly into the bolt
3. Once the holes on the extractor and bolt are aligned then insert the extractor pin.
4. Lightly tap the extractor pin to where it is flush.
5. Push the bolt back until the cam pin aligns with the bolt. Insert the cam pin.
6. Extend the bolt from the bolt carrier. Carefully place the firing pin back into the bore of the bolt carrier. Insert the retaining pin.
7. Make sure the firing pin is secure and will not fall out.

### **INSTALLING BOLT CARRIER GROUP AND CHARGING HANDLE**

1. Place the charging handle upwards into the upper receiver until it engages fully into the cutout for the charging handle in the upper receiver. *Note: There should not be a gap between the charging handle and the charging handle slot in the upper receiver.*
2. Extend the bolt from the bolt carrier.
3. Place the bolt carrier group into the charging handle with the gas key located inside the slot within the charging handle.
4. Push the charging handle forward until it is fully engaged in the upper receiver.



**CAUTION: MAKE SURE THE BOLT CARRIER GROUP IS ALL THE WAY FORWARD IN THE UPPER RECEIVER BEFORE MATCHING THE UPPER AND LOWER RECEIVERS.**

### **INSTALLING TAKEDOWN AND PIVOT PINS**

1. Cock the hammer if it is not already set backwards in the lower receiver.
2. Match up the upper receiver to the lower receiver.
3. Align the upper and lower takedown pin holes. Push the takedown and pivot pins until they are inserted fully into the receiver.



CAUTION: CLOSE THE EJECTION PORT COVER TO PREVENT SCRATCHING THE FIREARM.



WARNING: PERFORM A FUNCTION CHECK OF THE FIREARM AFTER REASSEMBLY.

## **CLEANING AND MAINTENANCE**

The firearm should be cleaned at regular intervals as well as after shooting. If the rifle is exposed to any water, dust, or other adverse conditions then it must be disassembled and cleaned. Only use recommended solvents designed specifically for firearms. DO NOT use any lubricants containing graphite, which can promote rapid corrosion to the aircraft-grade aluminum used in your rifle. Live Free Armory solvents are designed and tested for optimal cleaning of your firearm.

***NOTE: You can order Live Free Degreaser and Live Free Lubricant with PTFE online at [www.livefreearmory.com](http://www.livefreearmory.com).***

You will also need the following equipment to clean your rifle properly: cleaning rod, brass bore brush, chamber brush, toothbrush, patches, pipe cleaners, and lint-free cloth. These items can be found at most local gun stores. If you have questions about which products to use, please contact Live Free Armory.



**WARNING: ALWAYS MAKE SURE THE RIFLE IS EMPTY BEFORE PERFORMING MAINTENANCE OR CLEANING.**



**WARNING: DO NOT SPRAY OR APPLY LUBRICANTS DIRECTLY TO AMMUNITION.**



**WARNING: FIRING A RIFLE WITH OIL IN THE CHAMBER OR BORE MAY CAUSE SERIOUS INJURY TO THE SHOOTER AND ANY BYSTANDERS.**



**CAUTION: ONLY A LIGHT APPLICATION OF OIL IS NEEDED TO PROVIDE ADEQUATE LUBRICATION AND PREVENT RUST.**

### **CLEANING BARREL**

Failure to clean the barrel properly may result in poor accuracy, or other malfunctions, and will significantly decrease the barrel life expectancy.

1. Fully understand and follow the disassembly procedure outlined in the “Disassembly” section of this manual before cleaning.
2. Using a properly sized patch that has been presoaked in solvent, Insert the cleaning rod through the full length of the bore several times. Change the solvent patch as many times as necessary. Clean the bore until all residue is removed from the bore.
3. After you are confident that the bore is clean, run a dry patch through the bore, and follow with a patch that is very lightly oiled.
4. Wipe the exterior surfaces of the barrel clean with a lint-free cloth. Then follow with a lightly oiled patch.
5. Lightly lubricate the locking lugs on the chamber after cleaning the rifle.



**CAUTION: DO NOT REVERSE THE DIRECTION OF THE BORE BRUSH WHILE IT IS IN THE BORE.**



**WARNING: AMMUNITION DOES CONTAIN LEAD AND MAY BE PRESENT IN THE BORE OF THE RIFLE. AVOID CONTACT WITH PATCHES AND CLEAN HANDS DIRECTLY AFTER CLEANING THE RIFLE.**

### **CLEANING CHARGING HANDLE AND BOLT CARRIER GROUP**

1. Fully understand and follow the disassembly procedure outlined in the “Disassembly” section of this manual before cleaning.
2. Using a patch lightly presoaked in cleaning solvent, properly clean all parts and outer surfaces of the bolt carrier group.
3. Clean the bolt carrier gas key with a proper bore brush dipped in solvent.
4. Use a pipe cleaner to dry the gas key until all residue is removed.
5. Clean the locking lugs on the bolt assembly with a bore brush dipped in solvent.
6. Generously lubricate the cam pin, cam pin hole, ejector, and outside of the bolt.
7. Lightly lubricate the inner and outer surfaces of the bolt carrier while generously lubricating the slide pads on which the bolt carrier rides in the upper receiver.

## **SERVICE AND PARTS POLICY**

If you have questions or are unsatisfied with the performance of your Live Free Armory Firearm, please contact our Customer Service Department at 407- 891-1255. Be prepared to provide a full description of your concerns and any circumstances that occurred. Pictures may be requested to help demonstrate the condition.

### **SHIPPING FIREARMS FOR REPAIR**

All rifles returned to the factory for repair should be sent to the following address:

Live Free Armory  
1417 Hamlin Avenue  
Unit C  
Saint Cloud, FL 34771-8590

*YOU MUST INCLUDE A NOTICE WITH YOUR FULL CONTACT INFORMATION THAT STATES THE FOLLOWING: NAME, ADDRESS, TELEPHONE NUMBER, MODEL NUMBER, SERIAL NUMBER, AND A SHORT DESCRIPTION OF THE TROUBLE YOU ARE EXPERIENCING.*

If your firearm is submitted to us by an FFL Dealer, then it will be returned to that FFL Dealer.

*NOTE: HANDGUNS (PISTOLS) MUST BE SHIPPED OVERNIGHT DELIVERY VIA UPS OR FEDERAL EXPRESS. HANDGUNS MAY NOT BE SHIPPED VIA U.S. MAIL.*



**WARNING: BEFORE SHIPPING ANY FIREARM, CONFIRM THAT THE FIREARM AND MAGAZINES ARE UNLOADED.**

Any rifle submitted for repair that is not covered under our warranty policy may be subject to charges for work performed and charges for shipping and handling. Please contact Live Free Armory for pricing on gunsmithing services. Live Free Armory will pack and wrap all products appropriately for shipment. Once the product leaves our facility, Live Free Armory is no longer responsible or liable for any damages incurred to the product. It is the responsibility of the customer to insure the shipment and inspect upon receiving. These claims must be reported directly to the freight carrier as soon as the damage is revealed.

## **LIMITED LIFETIME WARRANTY**

Live Free Armory will warranty factory-built firearms against defects in material or workmanship for the lifetime of the original purchaser. Live Free Armory agrees to correct any defect in a firearm for the original purchaser by repair or replacement with the same or comparable quality components at Live Free Armory's discretion, provided that the firearm is returned unloaded and freight prepaid to Live Free Armory at 1417 Hamlin Avenue, Unit C, Saint Cloud, FL 34771-8590.

THE WARRANTY WILL ONLY BE HONORED IF THE WARRANTY CARD IS FILLED OUT AND RETURNED TO LIVE FREE ARMORY WITHIN 30 DAYS OF THE ORIGINAL CUSTOMER'S PURCHASE DATE ALONG WITH A COPY OF THE DATED SALES RECEIPT. THIS PROCEDURE MAY BE COMPLETED ONLINE AT [WWW.LIVEFREEARMORY.COM](http://WWW.LIVEFREEARMORY.COM) OR THE CARD AND RECEIPT MAY BE MAILED TO 1417 HAMLIN AVENUE, UNIT C, SAINT CLOUD, FL 34771-8590.

*Note: If the warranty card and sales receipt are not on file, all repairs on returned products will be billed at shop rates.*

This limited warranty is null and void if the firearm has been misused, damaged, or fired with handloaded, reloaded or improper ammunition that does not correlate with SAAMI specifications. Failure to perform reasonable and necessary maintenance as described in the manual will void the warranty. Firing the rifle with an obstruction in the barrel will void the warranty. Any repairs or modifications to the firearm (including cosmetic), if not performed by Live Free Armory, will void the warranty. Any modifications to the barrel will void the warranty. This limited warranty does not apply to normal wear and tear, and does not apply to any accessory items attached to the firearm. Live Free Armory does supply components of firearms, which may result in complete firearms that were not factory built by Live Free Armory. If you are uncertain whether your firearm was factory built by Live Free Armory, please contact us at 407-891-1255 to verify the status, using the serial number.

This limited warranty is exclusive to the original purchaser of the firearm and is not transferable to any other person. In no event shall Live Free Armory be liable for any incidental or consequential damages arising from or in connection with this limited warranty.



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ARE AVAILABLE FROM THE FACTORY, FREE, ON REQUEST, OR MAY BE  
DOWNLOADED FROM OUR WEBSITE AT [WWW.LIVEFREEARMORY.COM](http://WWW.LIVEFREEARMORY.COM).

THESE INSTRUCTION MANUALS CONTAIN IMPORTANT WARNINGS WHICH  
MUST BE UNDERSTOOD BEFORE USING THESE FIREARMS.