

GRIP SAFETY FITTING

1. Fully disassemble the firearm according to the manufacturer's instructions. Ensure all components are removed and laid out in a safe, organized manner.
2. Carefully remove any excess metal from the beavertail until it moves freely with the thumb safety installed. Use appropriate tools and follow all safety guidelines while performing this step.
3. The trigger block arm is provided with extra material to allow for custom fitting. File or shape the arm as needed to ensure it integrates seamlessly with your specific trigger assembly.
4. If the sharp edges of the frame or thumb safety extend beyond the beavertail, modify these areas. Use a file or other suitable tool to cut them down and create a smooth, rounded radius.
5. Verify that the modified beavertail properly blocks the trigger and functions as intended. Test the fit of all components to ensure smooth operation.
6. Before reassembling the firearm, test all safety mechanisms and firearm functions. Confirm that the modifications do not interfere with the safe operation of the firearm.
7. After reassembly, perform a thorough function check of the firearm. Ensure all safeties are operational and the firearm functions correctly before loading or firing.
- 8. Warning: Always handle firearms with care and ensure they are unloaded before performing any modifications. Improper modifications may affect the safety and performance of your firearm. If you are unsure, consult a qualified gunsmith.**

GRIP SAFETY FITTING CONT.



**BOTTOM OF UNMODIFIED
GRIP SAFETY**



**BOTTOM OF MODIFIED GRIP
SAFETY**